iQ-LED

Generate custom spectra with the all-in-one light source

iQ-LED technology* recreates other light sources in a controlled lab environment. This technology, in its second generation (V2), can be found in many of our illumination devices and can replicate almost any light source for a more accurate camera characterization and calibration.

Main Features

* Spectrally tunable light source
* 20 individual spectral channels
* High frequency PWM with up to 128 kHz
* Wavelength range of 380 – 820 nm
* Direct device management without a PC
* Connect multiple iQ-LED devices
* Long term stability via temperature control
* Short term high intensity and spectral stability via temperature control

The iQ-LED device workflow

Each of our iQ-LED illumination devices has iQ-LED control software and a spectrometer to ensure you have proper illumination over the entire lifetime of the device. iQ-LED can recreate various spectra including everything from standard light sources to different color patches.

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*The full overview described in the first two pages applies to all of our iQ-LED devices. Information on the devices themselves can be found on the respective product page.
Advanced image quality testing

iQ-LED technology* can generate custom spectra by the optical mixing of emitted radiation from spectrally different LEDs. The standard module consists of 20 different channels generated from 41 high power SMD LEDs on a 10 x 10 cm board.

iQ-LED technology uses a NIST traceable calibrated spectrometer and iQ-LED control software to calibrate and correctly generate the spectra. Once correctly calibrated, the illuminant can be stored on the device and used without a PC. Up to 44 illuminants and one sequence can be stored on the device.

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**At a Glance**

**iQ-LED V2**

| **Principle** | High power SMD-LED based spectral broadband light module used in our iQ-LED devices. It can also be used to build your own spectral programmable illumination device |
| **Light sources** | 41 SMD high power LEDs / separated in 20 color channels / spectral range: 380 – 820 nm / intensity controlled via 4000 steps per channel and 32 kHz PWM (1000 steps with 128 kHz) |
| **Spectral measurement** | Closed loop functionality with calibrated mini spectrometer via control software. 
Spectral Range: 350 – 870 nm / Resolution: 2048 pixel / FWHM: 2.4 nm |
| **Control system** | Software-based control system via USB (included with all iQ-LED devices), C++ API available**. Storage of up to 44 different illuminants, one sequence, and default light source, controllable via microswitch controller (without connected PC) |
| **Included reference illuminants** | D50, D55, D65, D75, A, B, C, E / Planckian spectral curve by selected temperature (1900 - 18000 K) / The iQ-LED technology is optimized for the best spectral match and allows CRI values up to 99, depending on illuminant and intensity |
| **Illumination stability** | +/- 1% when stabilized (2% after switching D illuminants during the first 5 s) for most applications |
| **Response time** | < 50 ms (switch illuminant) |
| **Production line integration feature** | Operation hour counter 
Self-diagnosis |
| **Software requirements** | PC with Windows 7 operating system (or higher) and USB port |
| **Additional functions** | • Auto-generation of standard illuminants or externally measured spectra 
• Save and load function of self-defined spectral arrangements or intensities 
• Storage of illuminants/sequences on device 
• Creation of test sequences 
• Real-time display of spectral measurement 
• Real-time calculation of CCT, CRI, curve fit and illumination level |

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*The iQ-LED V2 module is built into our LED illumination devices. We also offer it as a stand-alone component module for independently designed light sources. This option is sold as a bundle that includes one iQ-LED module and a spectrometer. Additional modules can be purchased.**

**API sold separately
LE 7

Uniform chart illumination with iQ-LED

The LE7 is a uniform light box that uses iQ-LED technology to increase the effectiveness of image quality camera testing with transparent test charts.

Main Features

- Includes all features from iQ-LED
- Uniformity of > 97% in active chart area
- Available with two or four iQ-LED modules
- IR version for VIS and NIR testing available

LE7-IR extension

The infra red version of the LE7 is the LE7-IR, which uses two normal iQ-LED elements and four iQ-LED IR elements. Each IR element has eleven additional channels and extends the spectral range to 380 – 1050 nm.

At a Glance LE7-2x / LE7-4x / LE7-IR

<table>
<thead>
<tr>
<th>Principle</th>
<th>An integrating sphere to illuminate transparent test charts based on iQ-LED technology (includes micro-spectrometer) / 500 mm diameter integrating sphere</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output window</td>
<td>290 x 220 mm output window / dual slot for D280 sized test charts</td>
</tr>
</tbody>
</table>
| Light source | LE7-2x: 2 x iQ-LED V2: 82 SMD high power LEDs  
LE7-4x: 4 x iQ-LED V2: 164 SMD high power LEDs  
LE7-IR: 2 x iQ-LED V2 plus 4 x iQ-LED IR: 402 SMD high power LEDs |
| Uniformity | > 97% for active chart area, 280.0 x 157.5 mm (for standard D illuminants)  
> 96% for full chart area, 290.0 x 220.0 mm (for standard D illuminants) |
| Maximum / Minimum illumination level | LE7-2x / LE7-IR: 25 lx up to 6000 lx  
LE7-4x: 25 lx up to 12000 lx  
(for standard D illuminants) / depending on illuminant and required curve fit / CRI, with ND filters for low intensity use down to 1.5 lx |
iQ-Flatlight

The most advanced light source for camera testing

Powered with iQ-LED technology, the iQ-Flatlight uses ten iQ-LED elements to recreate almost any light source for test chart or scene illumination. This all-in-one light source greatly expands the capabilities of a test lab.

Main Features

(*) Includes all features from iQ-LED

(*) Spectrally tunable light source for camera tests

(*) Used for illuminating the VCX test setup

(*) Uniformity of a large test chart > 90% (sample setup)

(*) Fluorescent light option

Sample Setup

The iQ-Flatlight is always sold as a pair of two to ensure illumination uniformity of the test chart or test scene. A sample test setup normally positions each light 1.5 m away from the test chart as seen in the image below.

<table>
<thead>
<tr>
<th>At a Glance</th>
<th>iQ-Flatlight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Principle</td>
<td>Diffuse light panel for illuminating reflective test charts and surfaces</td>
</tr>
<tr>
<td>Light area</td>
<td>620 x 780 mm</td>
</tr>
<tr>
<td>Light source</td>
<td>10 x iQ-LED V2: 410 SMD high power LEDs</td>
</tr>
<tr>
<td>Uniformity on plane</td>
<td>Up to 90% (with two iQ-Flatlights in ~1.5 m distance, depending on test setup)</td>
</tr>
<tr>
<td>Maximum / Minimum</td>
<td>Single iQ-Flatlight / 400 mm distance: 25 lx up to 7800 lx</td>
</tr>
<tr>
<td>Illumination level</td>
<td>Two iQ-Flatlights / in ~1.5 m distance, 10 lx up to 2000 lx depending on test setup (for standard D illuminants)</td>
</tr>
</tbody>
</table>
iQ-Chart Box

Uniform illumination of reflective test charts

The iQ-Chart Box has a compact design with eight built-in iQ-LED elements and four fluorescent light sources for illuminating reflective test charts in size A460 and under. Each light is aligned and fixed to ensure test charts are always homogeneously illuminated.

Main Features

-Includes all features from iQ-LED
-Uniformity > 95% (chart size A460)
-Size A460 and A280 reflective test charts
-Fluorescent light option
-Designed for labs with limited space

API AVAILABLE

Designed for smaller test labs

The iQ-Chart Box is designed for smaller test labs where the iQ-Flatlight is not as convenient. Now, instead of having a full chart mount and two or more free standing lights to illuminate the test chart, you can have all of the same illumination features in a practical size that can be placed anywhere in your lab.

**At a Glance iQ-Chart Box**

<table>
<thead>
<tr>
<th>Principle</th>
<th>Compact device to illuminate reflective test charts based on iQ-LED technology</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front opening</td>
<td>820 mm x 530 mm</td>
</tr>
<tr>
<td>Light source</td>
<td>8 x iQ-LED V2: 328 SMD high power LEDs</td>
</tr>
<tr>
<td></td>
<td>4 x 18 W fluorescent lamps, D50</td>
</tr>
<tr>
<td>Uniformity on chart plane</td>
<td>&gt; 95% (A280 picture size)</td>
</tr>
<tr>
<td></td>
<td>&gt; 90% (A460 picture size)*</td>
</tr>
<tr>
<td></td>
<td>only for iQ-LED light source; illuminance on chart plane</td>
</tr>
<tr>
<td></td>
<td>for selected standard illuminant (D50) at 400 lx</td>
</tr>
<tr>
<td>Maximum / Minimum illumination level</td>
<td>25 lx up to 2000 lx (for standard D illuminants) / depending on illuminant and</td>
</tr>
<tr>
<td></td>
<td>required curve fit / CRI / with ND filters down to 1.5 lux</td>
</tr>
</tbody>
</table>

Easily switch test charts

*measured at center of A460 sized chart